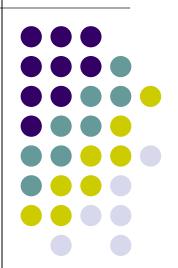
## Occupational Health & Safety Management at PPC's Lignite Mines

N. Galitis, Director, H.R Dept, Mining Business Unit

A. Dimitriou, Ass. Director, H.R Dept, Mining Business Unit

Th. Vlachos, Director, Assistant to General Manager of Mines





## PUBLIC POWER CORPORATION OF GREECE S.A

- □ 7.5 million customers
- □ 12.760 MW installed capacity (70% of Greece's installed capac

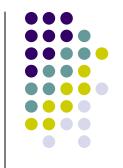
### **Subsidiaries**

- > Hellenic Distribution System Operator S.A
- ➤ Independent Transmission System Operator S.A
- PPC Renewables S.A.



### **Greece's Fuel Mix**

SOURCES	PERCENTAGE (%)
Lignite	47,7
Natural Gas	23,9
Renewables	10,6
Oil	8,2
Hydroelectric	6,2
Interconnections	3,4
TOTAL	100



### Mining Business Unit

- 4.850 employees
- 62 Mt Lignite production annually (2012)
  (3rd place in EU's lignite production)
- 5 open-cast mines located at
  - Lignite Center of Western Macedonia
  - Lignite Center of Megalopolis



### Mining Business Unit mission is:

- To ensure the safety of supply of power plants with minimum cost, and
- To formulate plans for the strategic development of mines for optimal exploitation of lignite deposits

### Mining Business Unit has:



- issued Special Safety Rules for:
  - Main Mine Equipment (bucket-wheel excavator etc)
  - Conveyor Belts
  - Auxiliary Mine Equipment (bulldozers, loaders, graders, hydraulic excavators etc)
  - Handling, storage and use of lubricants
- proceeded to identify risks, at each mine site by conducting <u>Risk Assessment Studies</u> for all mine sites

established and maintains <u>Emergency</u>
 <u>Response Contingency Plans</u>

### **RISK ASSESSMENT**

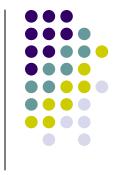
### <u>STUDIES</u>



### Includes matrices of:

- "seriousness of injury" and "rate of risk"
- severity escalation
- possible damages
- remedy measures
- residual risk

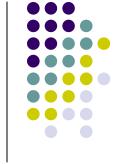
Their purpose is to reduce the risk to acceptable



Industry

### **Emergency Response Contingency**

### <u>Plans</u>

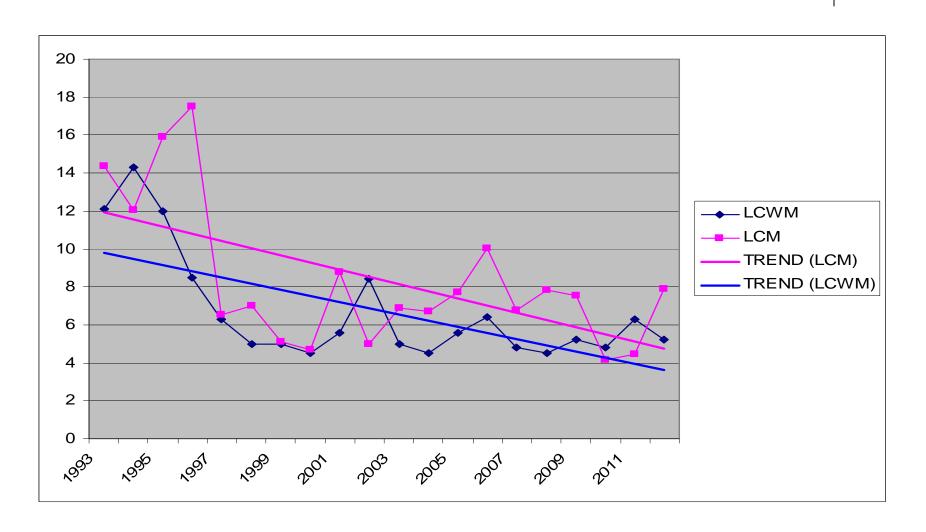


Identifies the potential for, and responses to, incidents and emergency situations.

An ERCP aims to:

- minimize the interruption of operation due to unplanned events
- limit the extent of losses and disasters and prevent their escalation
- implement in advance alternative operation modes
- train mine stuff in emergency procedures
- plan for the fast and smooth recovery of operation
- minimize financial implications

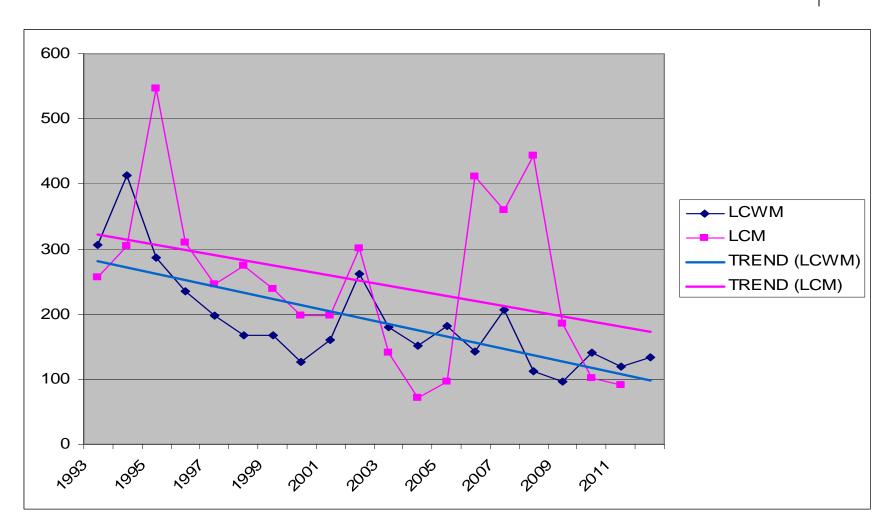
### **Incidence Frequency Rate**



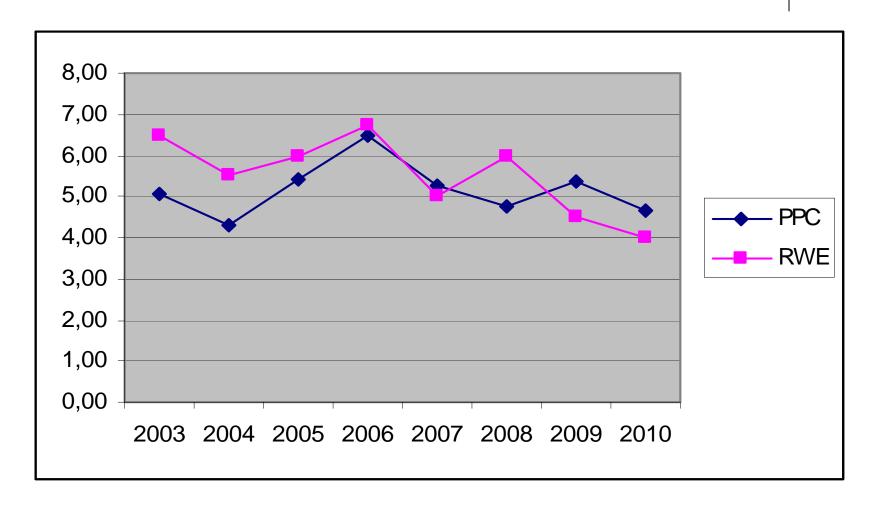


### **Severity Rate**

Industry



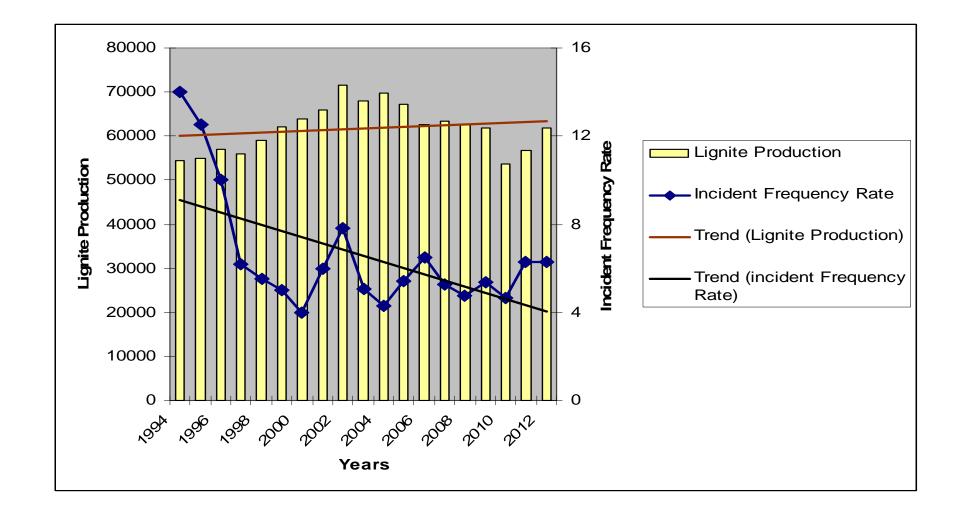
### **Incidence Frequency Rate PPC-RWE**



### Industry

### Correlation between Incidence Frequency Rate and Lignite Production



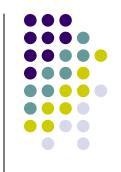


### **Continuous Improvement**

Within the framework of continuous improvement in H & S issues, Mining Business Unit redefining its strategy through:

- Management Commitment
- Employee involvement and continuous consultation
- Continuous evaluation and review of Health & Safety initiatives
- Management of OH&S on the basis of carrying out risk assessment and ongoing review of it
- Encouraging effective 'bottom-up' communication
- OH&S performance measurement and monitoring

### **Overall**



PPC's Mining Business Unit culture for Operational Health & Safety is based on three axes:

- ✓ Operational Health and Safety is a priority and a strategic objective
- ✓ Human capital is the most important resource of PPC's lignite mines
- ✓ Production and Safety are two sides of the same coin

# THANK YOU FOR YOUR ATTENTION

